



**Part Number: 230-2801**

**Application: Chevy/GM 6.6L Duramax Diesel**

### **Flywheel Bolt Installation**

1. Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages. Please call 805-339-2200 with any questions or issues.
2. **DO NOT USE ANY WASHERS** with ARP Flywheel bolts. They are designed to be installed without washers.  
**Note: ARP will not be responsible for any failures resulting from using washers with this kit.**
3. Make sure there is an adequate chamfer around the bolt holes on the flywheel to clear the radius under the head of the bolt.
4. Lubricate the under head of the bolt with ARP Ultra-Torque Fastener Assembly Lubricant.
5. Lubricate the bolt threads with Loctite 242.
6. Install the bolts and tighten by hand.
7. Using an alternating or crisscross pattern, torque the bolts to:

**100 ft-lbs then an additional 75 degrees**

**OR**

**250 ft-lbs**

If you have any questions or need additional information please contact us at (805) 339-2200 or by FAX at (805) 650-0742

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