



1863 Eastman Ave.  
Ventura, Ca. 93003  
www.arp-bolts.com

**Part Number: 150-2902**

**Application: FORD 6.0L/6.4L POWERSTROKE**

### **Flexplate Bolt with Washer- Installation**

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] Position the chamfered side of the washer on the bolt so it faces the bolt head. This is done to clear the radius on the under head of the bolt. **Note:** Improper installation of the washer will cause premature bolt failure.
- [3] Lubricate the threads of the bolt with **LOCTITE 242** and the under head of the bolt with **ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT**.
- [4] Install the flexplate onto the crankshaft and tighten the bolts hand tight.
- [5] Using an alternating or criss cross pattern, torque the bolts to **70 ft lbs using the specified lubricants in Step 3.**

If you have any questions or need additional information please contact us at **(805) 339-2200** or by FAX at **(805) 650-0742**